

# TOP REACTOR SAMPLING SYSTEM





All products are Swiss made in our 4000 m<sup>2</sup> production facility



# BIAR – EXPERT IN SAMPLING SYSTEMS

#### **DESCRIPTION**

BIAR has designed and manufactured a safe and reliable sampling device to meet today's demands of the chemical and pharmaceutical industry.

The system is composed of a magnetically activated piston to take liquid samples from reactors, storage tanks, or vessels.

The reactor manhole is kept closed, eliminating harmful emissions to significantly increase operator safety.

#### **CUSTOMER REFERENCES**

BASF, Bayer, DSM, Evonik, Lonza, Merck, Syngenta, Roche...

#### **INOVATIVE**

Sample is provided by mechanically displacing the process liquid through a sample pipe loop. Pipe loop material can be alloy or PTFE lined and does not require the use of a pump or any other device which may cause variation of internal process conditions.

Additionally, the closed loop can be equipped with various sensor devices, including in-line pH measurement and temperature control.

### **SWISS QUALITY**

Every reactor sampling device is produced at the headquarters in Switzerland and is thoroughly tested upon completion, including, amongst others a test at full load lasting several hours. This way, we can guarantee that every device satisfies the requirements regarding Swiss quality work.

### **CERTIFICATIONS**

ightarrow ISO 9001 ightarrow CE ightarrow TR CU

 $\rightarrow$  ISO 3834-2  $\rightarrow$  ATEX  $\rightarrow$  TA-LUFT



# BIAR – ENGINEERED SOLUTIONS TO FIT YOUR NEEDS

#### **MAIN FEATURES**

- $\rightarrow$  Plug and play device
- → Magneto-pneumatic drive (no dynamic gaskets)
- $\rightarrow$  No pump, no electricity supply required
- → No suction, no process disruption
- ightarrow Works even under fully vacuum conditions
- ightarrow Easy and safe operation
- $\rightarrow$  No environmental exposure
- $\rightarrow$  No hold up and dead space free
- ightarrow Product not sampled will return to the reactor
- $\rightarrow$  The closed loop provides self-cleaning
- ightarrow Unit can be flushed and rinsed in place
- → Numerous varieties of sample receptacles devices

#### **REAL ADVANTAGES FOR YOU**

- $\rightarrow$  Fully representative samplings
- → Continuous pH monitoring option is available in 'real time'
- $\rightarrow$  Full operator & environment protection
- $\rightarrow$  Minimizing maintenance
- ightarrow No spillage, no product needed to be recycled

#### **GENERAL APPLICATIONS**

Sampling device for use in Chemical, Pharmaceutical, Petrochemical & Semiconductor industries to take a sample from reactors or vessels containing:

- → toxic medias
- $\rightarrow$  flammable medias
- $\rightarrow$  high value products
- → corrosive medias
- $\rightarrow$  environmentally unfriendly medias
- $\rightarrow$  liquids with some particles inside

#### STANDARD TECHNICAL DATAS

Pressure range:

full vacuum to 232 psi [16 bar]

Temperature range:

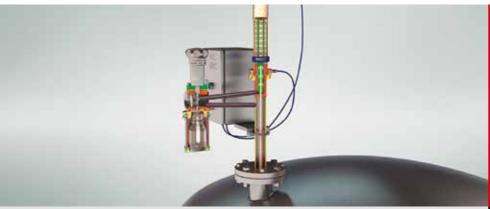
-112°F [-80°C] to 392°F [200°C]

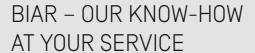
Viscosity of max:

2'000 cP (mPa·s)

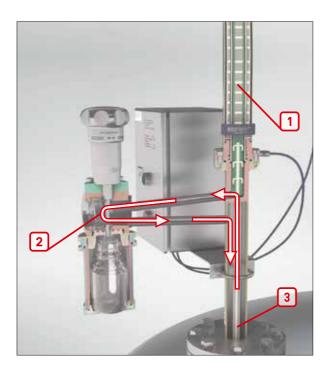
Air supply:

min. 3 barg / max. 5 barg









## **HOW IT WORKS**

To avoid dynamic seal and external contamination, a magnetic drive [1] is used to pull the piston [3] which pushes the liquid upward.

The liquid then flows back down through a sampling valve [2] and back to the reactor if not sampled.

Temperature and pH probe can be used for continuous measurement without process interruption.

Watch our video on YouTube www.youtube.com/watch?v=YqjkJvWmXxY



# PRODUCT COMPARISON

	OPTIFLOW	ACTIFLOW	DEEPFLOW
MATERIAL	SS 316L / 1.4404 Other on request	SS 316L / 1.4404 Other on request	PFA or PTFE lining Other on request
MIN. FLANGE CONNECTION	DN 50 / 2''	DN 100 / 4''	DN 50 / 2"
MAX. LENGTH	3 m	4 m	>> 4 m
PRESSURE RANGE	-1 / 16 bars	-1 / 16 bars	-1 / 16 bars
TEMPERATURE RANGE	-80° to +200°C	-80° to +200°C	+1° to +140°C
STREAM BAFFLE AVAILABLE	X [insert in a dip tube or attached to the tank]	√ (with min. flange connection DN150/6'')	×
HEAT / COOL JACKET	×	$\checkmark$	V
PH measurement option available	×	<b>√</b>	×
<b>T°</b> measurement option available	×	( with min. flange connection DN150/6")	×
RINSING CONNECTION	$\checkmark$	$\checkmark$	V
COMPATIBLE WITH OUR ACCESSORIES	$\checkmark$	$\checkmark$	V
WORKS WITH PRODUCT CONTAINING SMALL PARTICLES	V	✓	×





## **BIAR SA**

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