BIAR – EXPERT IN SAMPLING SYSTEMS

DESCRIPTION
BIAR has designed and manufactured a safe and reliable sampling device to meet today’s demands of the chemical and pharmaceutical industry.

The system is composed of a magnetically activated piston to take liquid samples from reactors, storage tanks, or vessels.

The reactor manhole is kept closed, eliminating harmful emissions to significantly increase operator safety.

INOVATIVE
Sample is provided by mechanically displacing the process liquid through a sample pipe loop. Pipe loop material can be alloy or PTFE lined and does not require the use of a pump or any other device which may cause variation of internal process conditions.

Additionally, the closed loop can be equipped with various sensor devices, including in-line pH measurement and temperature control.

SWISS QUALITY
Every reactor sampling device is produced at the headquarters in Switzerland and is thoroughly tested upon completion, including, amongst others a test at full load lasting several hours. This way, we can guarantee that every device satisfies the requirements regarding Swiss quality work.

CERTIFICATIONS
→ ISO 9001
→ CE
→ TR CU
→ ISO 3834-2
→ ATEX
→ TA-LUFT

CUSTOMER REFERENCES
BASF, Bayer, DSM, Evonik, Lonza, Merck, Syngenta, Roche...
**MAIN FEATURES**

- Plug and play device
- Magneto-pneumatic drive (no dynamic gaskets)
- No pump, no electricity supply required
- No suction, no process disruption
- Works even under fully vacuum conditions
- Easy and safe operation
- No environmental exposure
- No hold up and dead space free
- Product not sampled will return to the reactor
- The closed loop provides self-cleaning
- Unit can be flushed and rinsed in place
- Numerous varieties of sample receptacles devices

**GENERAL APPLICATIONS**

Sampling device for use in Chemical, Pharmaceutical, Petrochemical & Semiconductor industries to take a sample from reactors or vessels containing:

- toxic medias
- flammable medias
- high value products
- corrosive medias
- environmentally unfriendly medias
- liquids with some particles inside

**STANDARD TECHNICAL DATAS**

Pressure range:  
*full vacuum to 232 psi [16 bar]*

Temperature range:  
-112°F [-80°C] to 392°F [200°C]

Viscosity of max:  
2'000 cP [mPa·s]

Air supply:  
*min. 3 barg / max. 5 barg*
HOW IT WORKS

To avoid dynamic seal and external contamination, a magnetic drive [1] is used to pull the piston [3] which pushes the liquid upward.

The liquid then flows back down through a sampling valve [2] and back to the reactor if not sampled.

Temperature and pH probe can be used for continuous measurement without process interruption.

Watch our video on YouTube

www.youtube.com/watch?v=YqjkJvWmXxY
# Product Comparison

<table>
<thead>
<tr>
<th></th>
<th>Optiflow</th>
<th>Actiflow</th>
<th>Deepflow</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Material</strong></td>
<td>SS 316L / 1.4404</td>
<td>SS 316L / 1.4404</td>
<td>PFA or PTFE lining</td>
</tr>
<tr>
<td></td>
<td>Other on request</td>
<td>Other on request</td>
<td>Other on request</td>
</tr>
<tr>
<td><strong>Min. Flange Connection</strong></td>
<td>DN 50 / 2''</td>
<td>DN 100 / 4''</td>
<td>DN 50 / 2''</td>
</tr>
<tr>
<td><strong>Max. Length</strong></td>
<td>3 m</td>
<td>4 m</td>
<td>&gt;&gt; 4 m</td>
</tr>
<tr>
<td><strong>Pressure Range</strong></td>
<td>-1 / 16 bars</td>
<td>-1 / 16 bars</td>
<td>-1 / 16 bars</td>
</tr>
<tr>
<td><strong>Temperature Range</strong></td>
<td>-80° to +200°C</td>
<td>-80° to +200°C</td>
<td>+1° to +140°C</td>
</tr>
<tr>
<td><strong>Stream Baffle Available</strong></td>
<td>X</td>
<td>✓</td>
<td>X</td>
</tr>
<tr>
<td></td>
<td>(insert in a dip tube or attached to the tank)</td>
<td>(with min. flange connection DN150/6’’)</td>
<td></td>
</tr>
<tr>
<td><strong>Heat / Cool Jacket</strong></td>
<td>X</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>X</td>
<td>✓</td>
<td>X</td>
</tr>
<tr>
<td></td>
<td>measurement option available</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>T°</strong></td>
<td>X</td>
<td>✓</td>
<td>X</td>
</tr>
<tr>
<td></td>
<td>measurement option available</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(with min. flange connection DN150/6’’)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Rinsing Connection</strong></td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td><strong>Compatible with Our Accessories</strong></td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td><strong>Works with Product Containing Small Particles</strong></td>
<td>✓</td>
<td>✓</td>
<td>X</td>
</tr>
</tbody>
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